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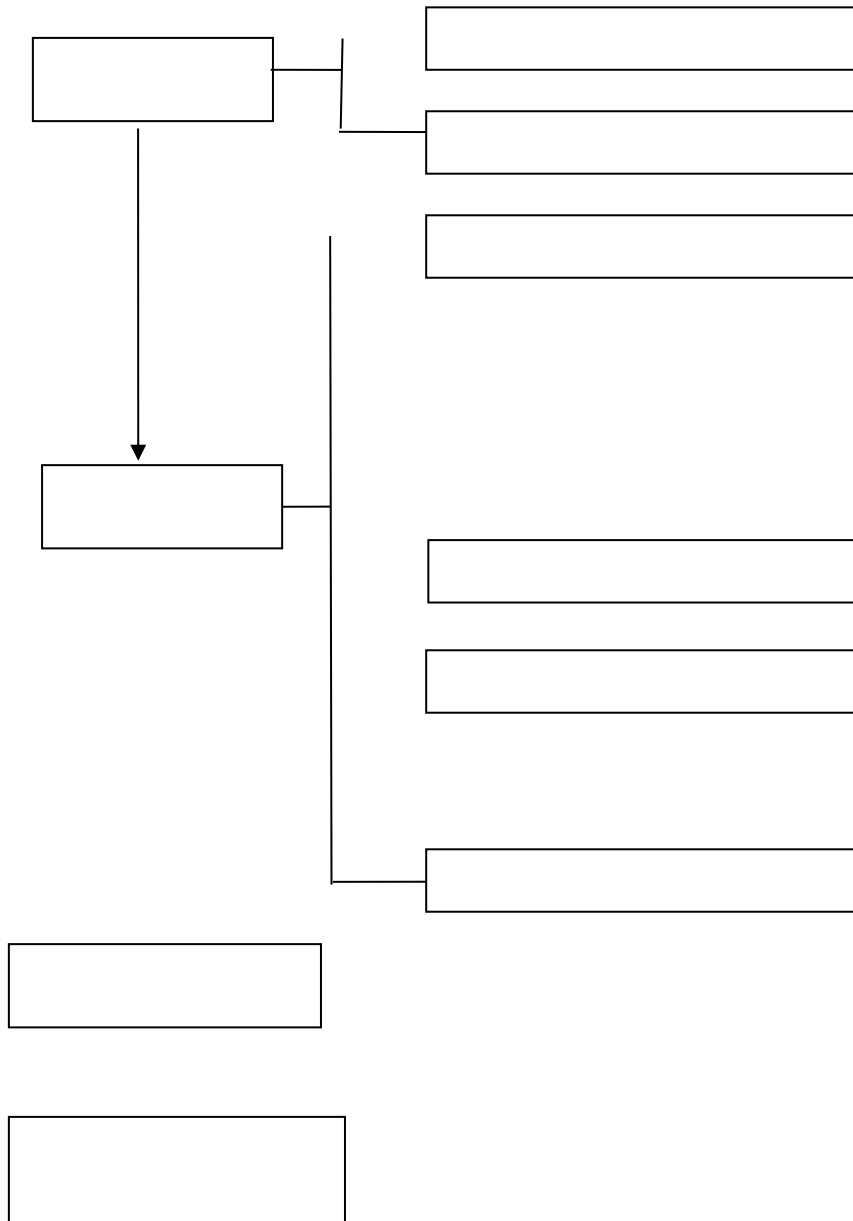
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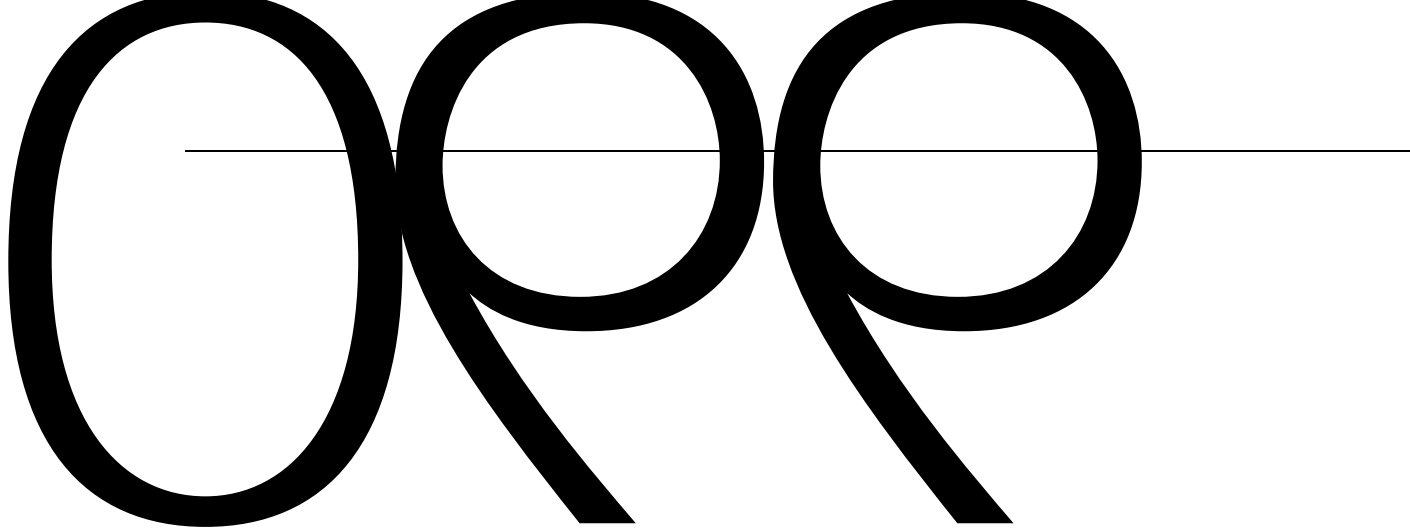
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m*





2024



[2020] 38

[2024] 86

[2020] 636

[2

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0] 0

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m

m

100

3729

100

576

100

676

100

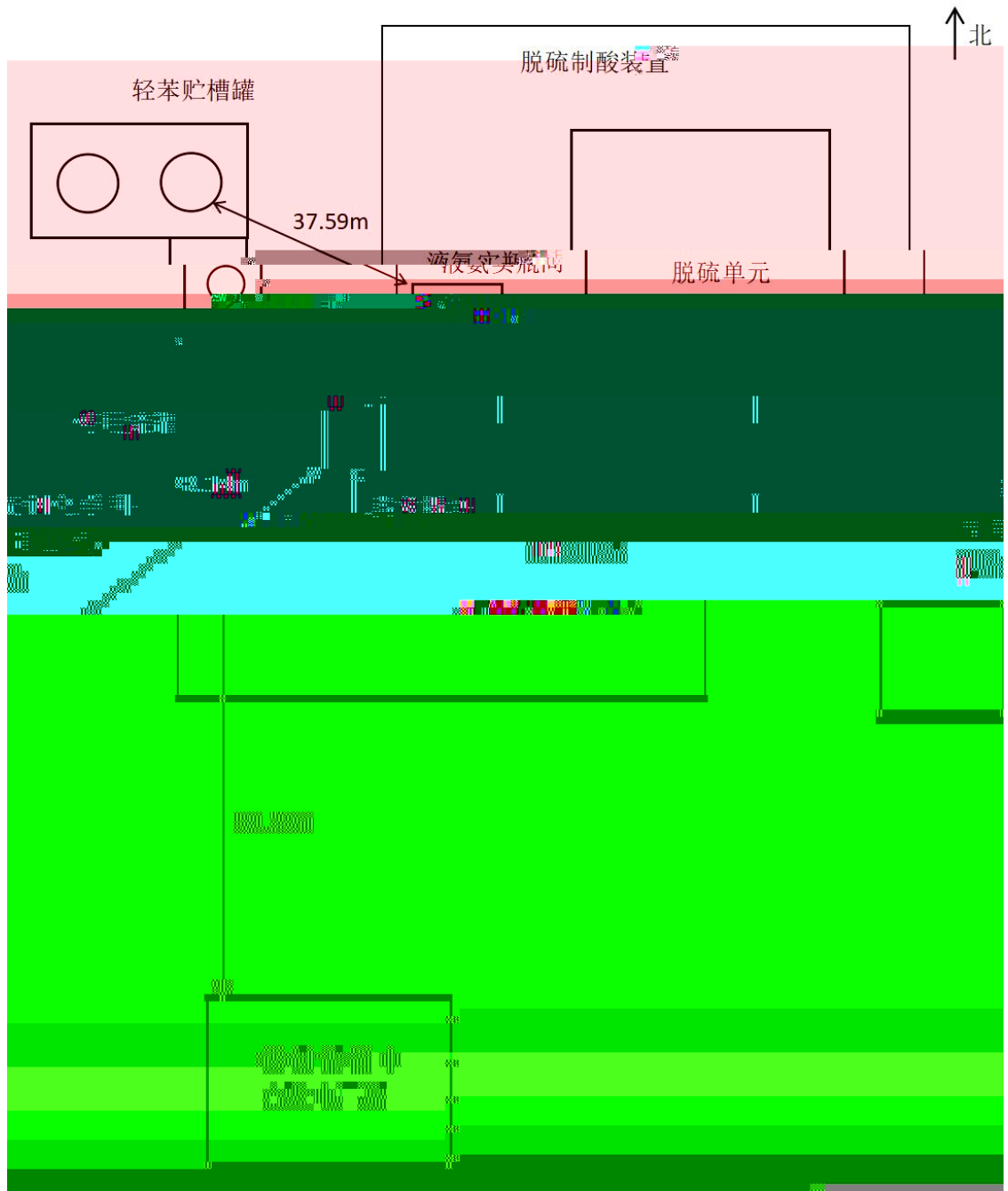
2830



2.4-1

900m³
2.4-1





				m	m	
			2018 5. 2. 1	-	6. 33	
			2018 4. 2. 12	50	50. 29	

				m	m	
			2018 4. 2. 12	22. 5	48. 14	
		900m ²	2018 4. 2. 12	20	37. 59	



4

1

DCS

DCS

HAZOP

SI L

SI LA

DCS



9L/ · min 1. 2 1. 4
8 2. 02L/s 3
13. 2L/s
7. 2 1. 03L/s 2
13. 2L/s

MZ/ABC8 2

2. 6-1



()

1

2.6-2

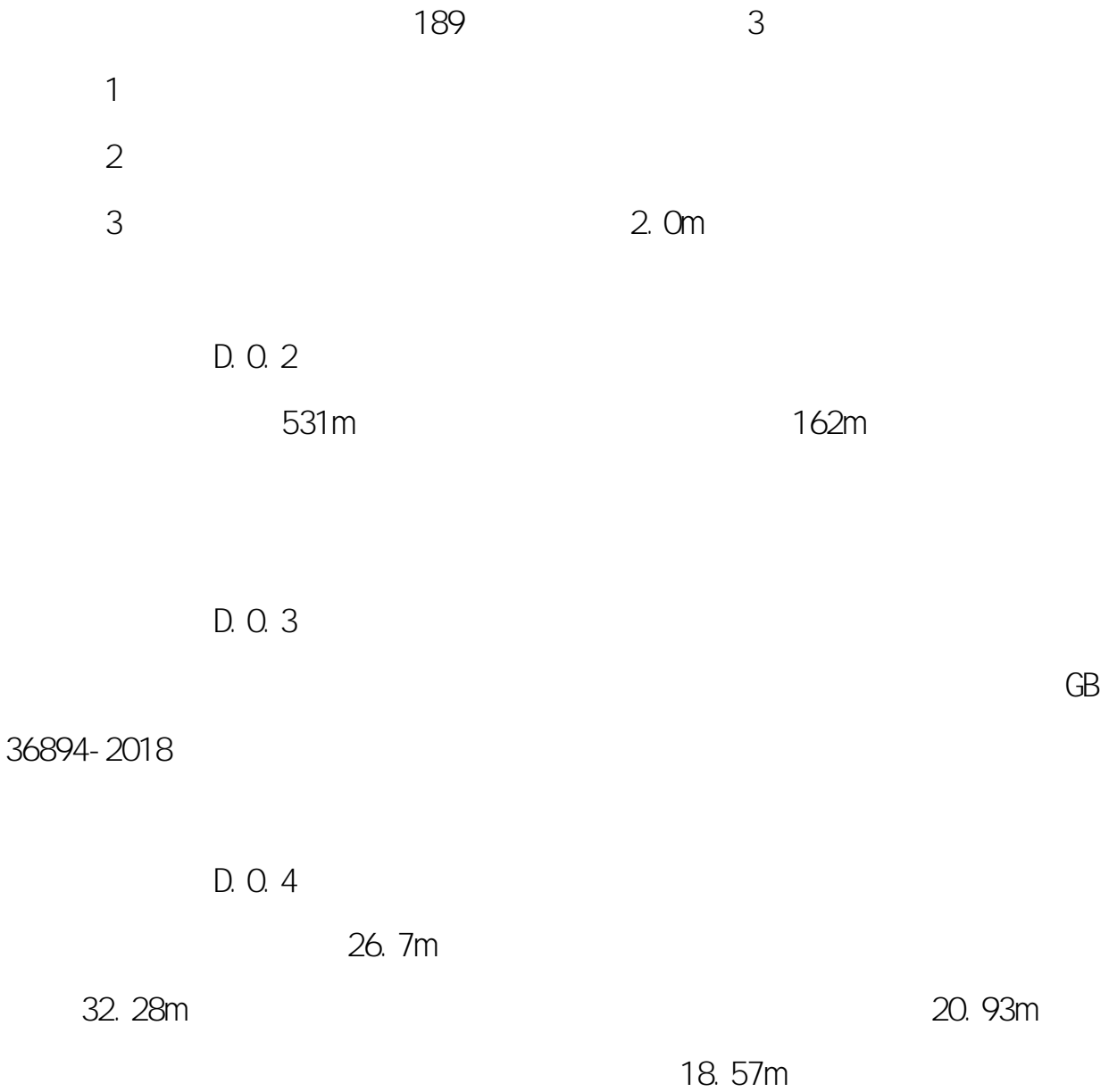
		<u>[MPa(G)]</u>				kg
	()					
1	8	3	4.5	600X1780	316L	400

GB 18218-2018

5-1

1

2



2



87%

42%

3

102. 22kpa

4

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2

3

4

L}

Ä5\$Y

$$p = Y$$

$$-377 \text{ $N} p = \acute{y} \quad \acute{y},'$$

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1 FT-201

FT-201 8Nn3/h

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2018

GB50160-2008

5.2.1

6

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2

3

25PPm

A AT-3201

XV-103

B AT-3202

AT-3203

25ppm

XV-201

4

5%

4

1

2

3

5

1

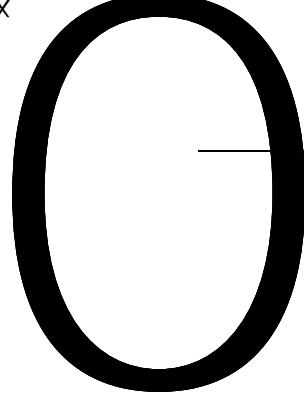
()

(kg/m2/)

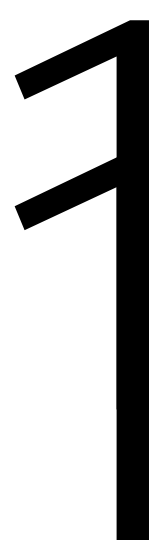
(mm/)

1 -20 ~12

		2	120 ~400	Sa2.5 St3			2	20	0.23
		3	-20 ~120	Sa2.5			2 1 2	50 100 40	0.23 0.23 0.23
	2								
					:	2		2	
	3								
									()
									(m/)
	1		-20 ~80	Sa2.5	+	+		1	150
	4								()
									(m/)
	1		-20 ~80	Sa2.5	+		+	+	190
	4								
	1								()
	2								
	3								
	4								
	1								
	2								
	3								
1.2	2								
	1								
		DCS							
	1	A	XV-101	B		XV-102			
		A	PT-101	O. 2MPa		B	PT-102	O. 2MPa	
		XV-101	XV-102						
		A	XV-101	B		XV-102		A	



	A	PT-101	0.2MPa		B	PT-102	0.2MPa
		A	XV-101		A	XV-101	
			B		XV-102	B	
	A	PT-101	0.2MPa		B	PT-102	0.2MPa
		B	XV-101		B	XV-102	
			A		XV-101	A	
2		32					
		TE-201					
		70			80		
		70-80					
		DCS					
2							
1			A AT-3201			B AT-	



TA

AT-1

80

TE-3

AT-1

80

AT-1

AT-1



1 FV- 201
FT- 201
FT- 201 8Nm3/h
2
3
4 TI CSA43524,
5 PSV- 101

	C30	200mm	150mm	
3.1	<p>1.</p> <p>TSG 21- 2016</p> <p>GB50316- 2000</p> <p>TSG D0001- 2017</p> <p>SH/T3059- 2012</p> <p>—</p> <p>GB/T20801- 2020</p> <p>GB50517- 2010 2023</p>	<p>GB/T150</p> <p>2008</p> <p>GB 50316- 2000</p> <p>TSGD0001- 2017</p>	<p>GB/T151</p> <p>2008</p> <p>GB 50316- 2000</p> <p>TSGD0001- 2017</p>	<p>NB/T47041</p> <p>NB/T47042</p> <p>2008</p> <p>GB/T20801- 2020</p>
3.2	<p>2</p> <p>1</p> <p>0. 1MPa</p> <p>2</p> <p>GB/T8163- 2018</p> <p>GB/T14976- 2012</p> <p>3</p>	<p>Q235B</p> <p>50</p> <p>S31603</p> <p>S30408</p>	<p>80</p> <p>Q235B</p> <p>S31603</p> <p>80</p> <p>S30408</p>	<p>50</p> <p>S31603</p> <p>0. 09MPa</p>

1

2 SH3011-2011

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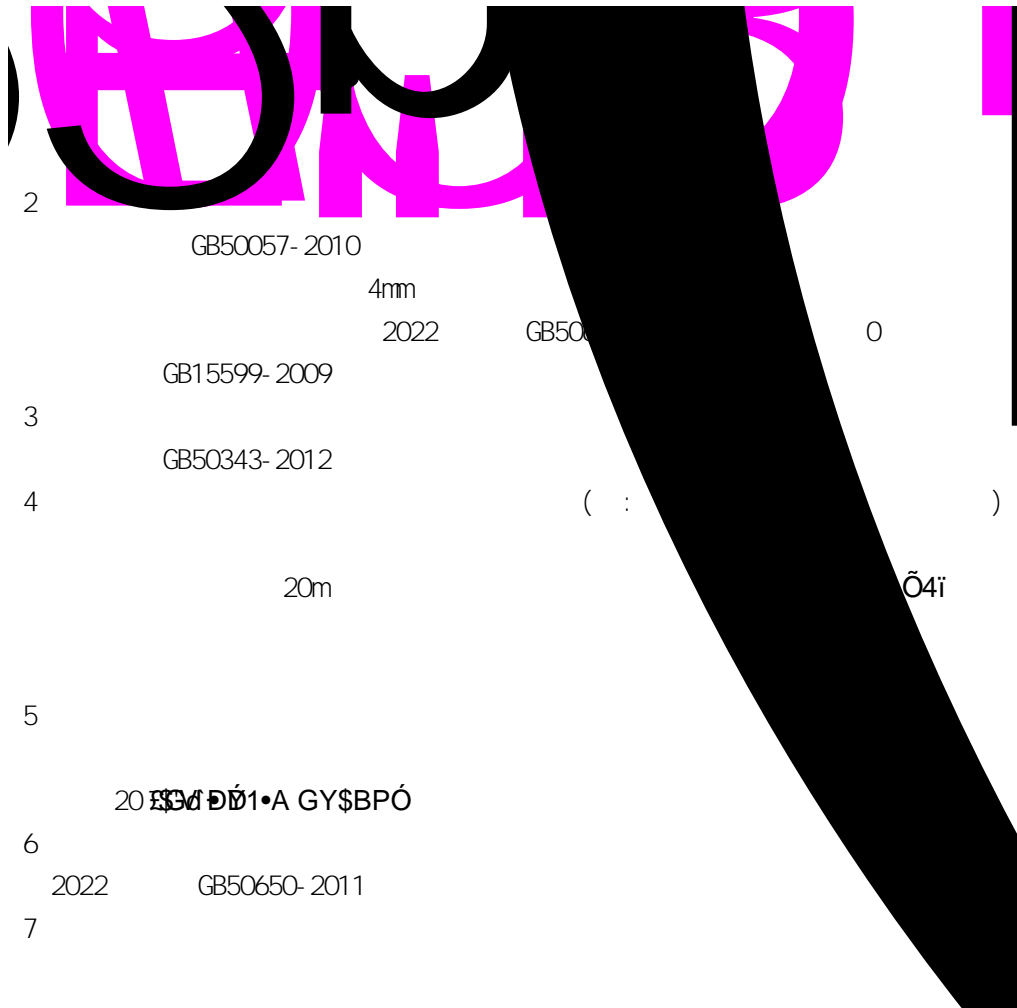
5 () T 50
() T 50

6

7

SH3501-2021

GB



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GB50057- 2010

4mm

2022

GB50

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GB15599- 2009

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GB50343- 2012

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20m

0.4i

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2022 GB50650- 2011

6

2022

GB50650- 2011

7

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	21			EXdI I BT4	
1.					
		DCS GDS			
	UPS	UPS	6KVA		30min
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	10mg/m ³			0.6MPa G	
	IV2	ω			
	11 22 03	0			
		0			
	3				
2				DCS	
	DCS				SI S
	DCS			DCS	
			DCS		DCS
	1				
		DCS			
	DCS			DCS	
5.2	2	SI S			
	HAZOP		SI L		SI LA
			SI S		DCS
	3				
	1 TI AS-201				
	2 TI AS-202				
	3 TI A-203	"			

13 AI AS- 3203

4

Exd BT4

I P55

I P65

I P65

Exd BT4

4 20mADC

HS

		12 /h		
7.1	<p>1.</p> <p>1</p> <p>2</p>	<p>2024</p> <p>GB/T50011-2010</p> <p>0.10g</p>	<p>(GB50453-2008)</p>	7
7.2	<p>2</p> <p>1</p> <p>1</p> <p>2</p> <p>3</p> <p>2</p>	<p>" "</p> <p>30cm</p> <p>GB7231-2003</p> <p>(SH/T 3043-2014)</p> <p>3</p> <p>4</p>	<p>()</p>	<p>GBZ158-2003</p> <p>GB2893-2008</p> <p>GB30077-2023</p>

7.1	<p>1.</p> <p>1</p> <p>(GB/T29639- 2020)</p> <p>2016</p> <p>88 2019 2</p> <p>1</p> <p>2</p> <p>3</p> <p>4</p> <p>5</p> <p>6</p> <p>7</p> <p>8</p> <p>9</p> <p>2</p> <p>3 216m³/h 3 60m SAJ125- 100- 250B 1 2 4000m³ 1</p> <p>3</p> <p>GB30077- 2023</p>	
7.2	<p>2</p> <p>GB/T50483- 2019</p>	

$$V = V1 + V2 - V3 \text{ max} + V4 + V5$$

V —

m³

V1

9m³

V2

15m³

V3

0m³

V4

0m³

V5

1m³

625mm

60

25m³

5000m³

50m

2

Q=90m³/h

H=60m

1.8

120m³/h

3.

[2010] 186

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7.3

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(2022 136)

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15%

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DCS

DCS

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7.2-2

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7.3-1

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2				1 2

1

2

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4

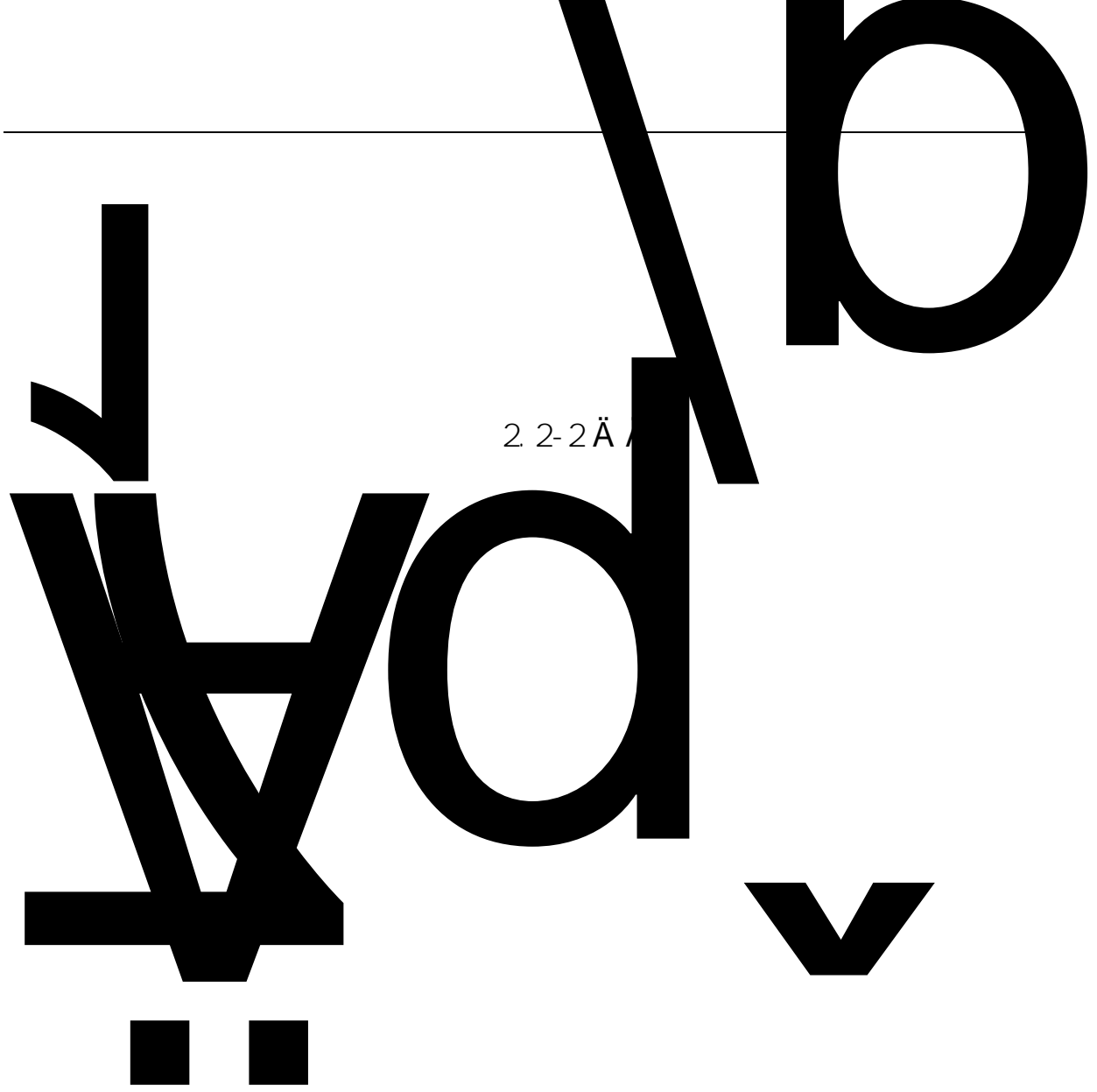
5

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2.2-2Ä

	ammonia H ₃ N NH ₃	CAS 7664-41-7 2.3 8 17.03
	-77.7 -33.5 1 0.7(-33) 15% 30.2%	20 891kPa 17.03 0.7708g/L 11.40MPa 132.5 630 1 0.59 1013kPa(26) 0.580MPa
	PC-TWA() (mg/m ³):30	(mg/m ³):20;PC-STEL()

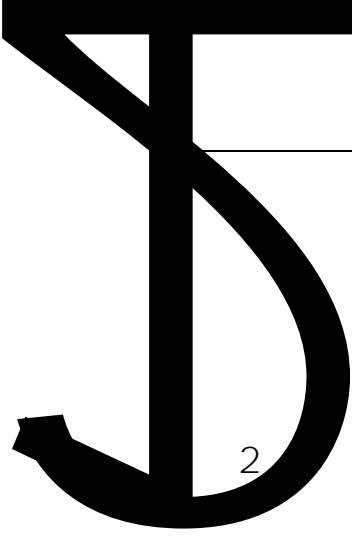
	150m	30m 800m	2300m	100m	200m
--	------	-------------	-------	------	------

172

Nitrogen CAS 7727-37-9
N₂

/

() -147 (MPa) 3.40 (kPa) 1026.42 -173 ()
-209.8 () -195.6 (=1) 0.81 -196 (=1) 0.97



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1

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9

2m

2m

2

2m

33 40%



1

2

$$S = q_1/Q_1 + q_2/Q_2 + \dots + q_n/Q_n \quad 1$$

S

$$q_1 \quad q_2 \dots q_n \text{---}$$

$$Q_1 \quad Q_2 \dots Q_n \text{---}$$

t

t

î

GB 18218-2018

1

R

2 R

$$R = \frac{q_1}{Q_1} + \frac{q_2}{Q_2} + \dots + \frac{q_n}{Q_n}$$

R—

$$q_1 \quad q_2 \quad \dots \quad q_n \text{---}$$



$Q_1 \quad Q_2 \quad \dots \quad Q_n$

t

1 2... n

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3

C.0.3-1

C.0.3-1

C.0.3-1

C.0.3-2

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	2
	2
	2
	3
	3
	4
	5
	5
	10
	10
	20
	20
	20

	J1	4
	J2	1
	J3	2
	J4	2
	J5	1
	W1.1	2
	W1.2	2
	W1.3	2
	W2	1.5
	W3	1
	W4	1
	W5.1	1.5
	W5.2	1
	W5.3	1
	W5.4	1
	W6.1	1.5
	W6.2	1
	W7.1	1.5

	W7.2	1
	W8	1
	W9.1	1
	W9.2	1
	W10	1
	W11	1

500m

C.0.3-3

100	2.0
50 99	1.5
30 49	1.2
1 29	1.0
0	0.5

R C.0.3-4

	<i>R</i>
	<i>R</i> 100
	100> <i>R</i> 50
	50> <i>R</i> 10
	<i>R</i> <10

GB 18218-2018

C.0.3-5

		<i>Q</i>	<i>q</i>	<i>q/Q</i>	<i>S</i>
	-	10	3.2	0.32	0.32<1

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9	1 2 3 4 5 6	3.0.1		
10		3.0.2		
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D. O. 1-3

1		2018 5.1.1		
2		2018 5.1.2	DCS	
3		2018 5.2.8		

4

100m²

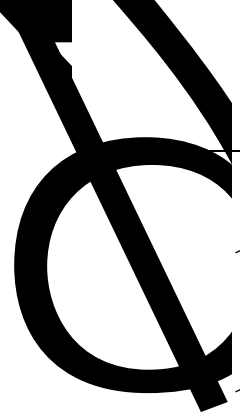
1

2018
5. 2. 25

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150



16

5. 1. 3. 2

17

4. 2. 1

18

4. 2. 2

19

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4. 1. 2

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900mm
20m

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20m

1050mm

5. 2

1200mm

21

100mm
10mm

3

100mm
10mm

5. 6. 1

22

8. 1. 7

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29 3. 1. 11

30 3. 1. 22

31 3. 1. 32

32 6. 1. 2

33 7. 1. 4. 2
2m

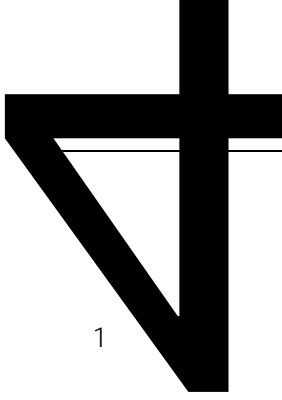
34 7. 3. 2. 1

35 5. 1. 6 15m 15m

36 6. 2. 3

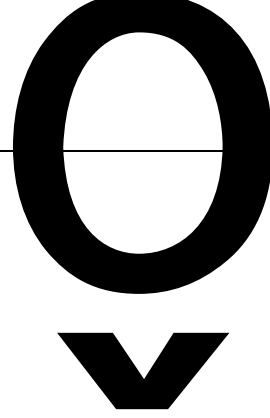
GBZ/T 203 6. 2. 8

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4.1.1

9		3. 4. 7		
10		5. 1. 9		
11		6. 3. 1		
12	4mm	2018 9. 2. 2		
13		2018 9. 3. 1		
14	1 2 3	2018 9. 3. 3		
15	1 () 2 3 18m 4 18m 5 6	4. 2. 6		

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16

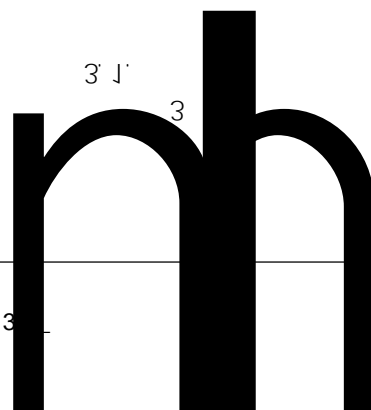
DCS

DCS

22

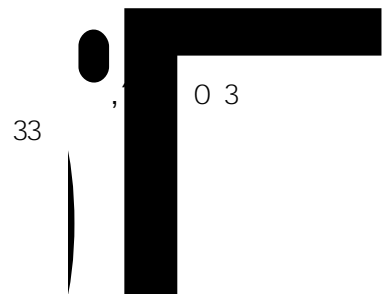
3.1.1

23



M•





39

10m

4. 2. 1

4m

4m

40

5m

4. 2. 2

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2m

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2

6. 1. 1

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0. 5m

42

2. 0m

6. 1. 2

2. 0m

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48 /h 12 6. 4. 3 12 /h

49 6. 4. 4

50 20m
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6m 6. 4. 5
20m

51 6. 4. 6

52 6. 4. 7

53 4. 2 10 1



120m

2018

8. 5. 6 120m

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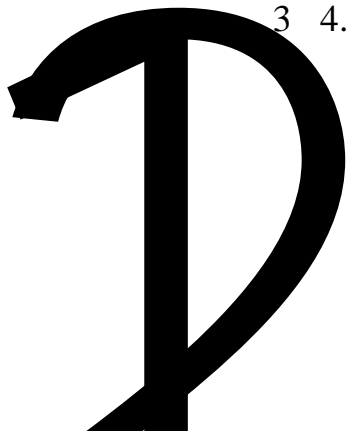
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3 4.4 4.2 4.3

GB 36894-2018

D. O. 3-1

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ALARP

ALARP As Low As Reasonable Practic e

ALARP

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ALARP

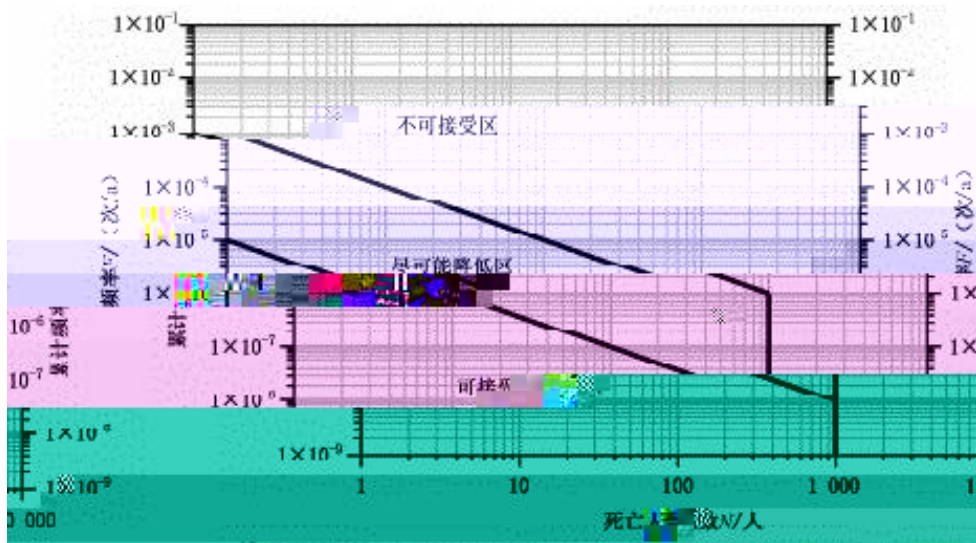
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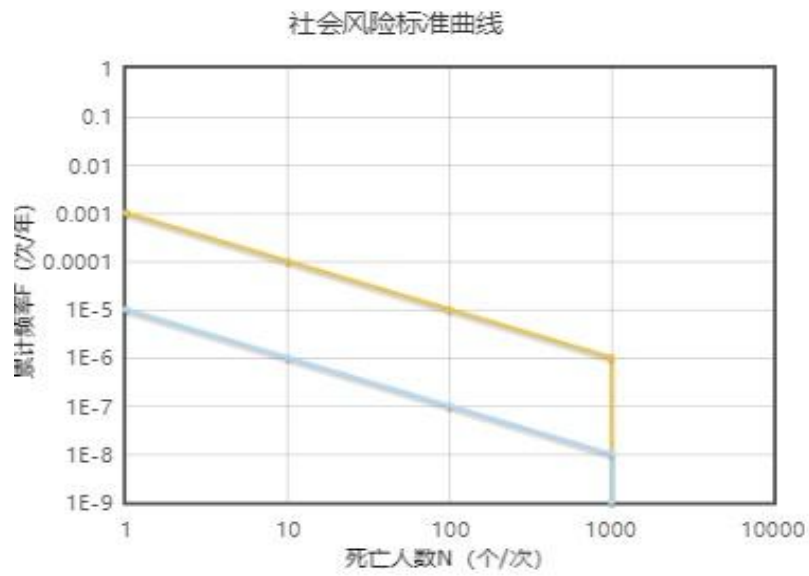
D. O. 3-1



	0.00001	
	0.000003	
	0.0000003	

GB 36894-2018

D.0.3-2



D.0.3-3

	()
	B
pa	101325
m/s	2.6
kg/m ³	1.293
K	292.8

100

				m
				26.70
				32.28
				20.93
				18.57
				3.92
				4.71
				3.14
				2.86

26.7m

32.28m

20.93m

18.57m



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СЭІ ! Ү

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	13				708		2019	4
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	15				586		136	
	2011	1	1					
	16						591	
645		2013	12	7				
	17				593			

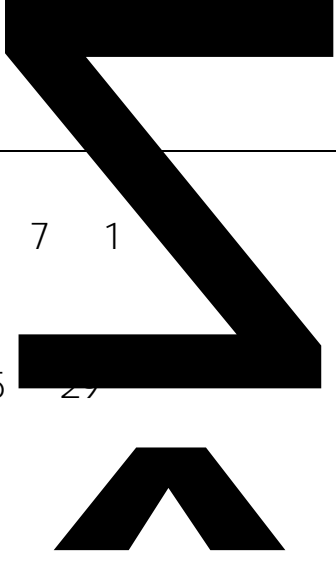
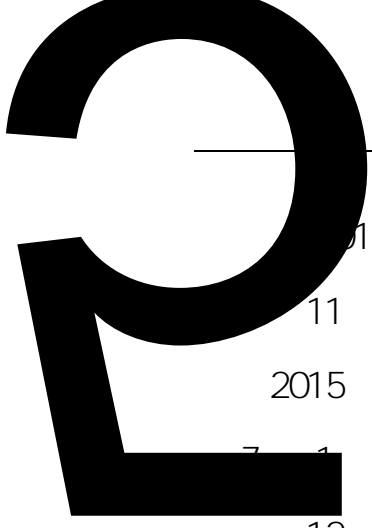
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(2024—2026) [2024] 1 2024 1 23

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[2011] 95

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2013 2 5

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[2009]

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[2013] 15

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[2013] 76

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[2010] 30 2010 3 30

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2020 1 2020 3 23

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2024 66 2024 2 18

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2024 [2024] 9 2024

11 26

- 1 2018 GB50160- 2008
- 2 2018 GB50016- 2014
- 3 GB55037- 2022
- 4 GB50984- 2014
- 5 GB50489- 2009
- 6 GB50187- 2012
- 7 GB36894- 2018
- 8

GB/T37243- 2019			
9		GB/T15382- 2021	
10		TSG23- 2021	
11		1	TSG
23- 2021/XG1- 2024			
12		GB17916- 2013	
13			
GB/T50493- 2019			
14			GB50169- 2016
15			GB50453- 2008
16	2024	GB/T50011- 2010	
17		2022	GB50650- 2011
18			GB7231- 2003
19	2008		GB50316- 2000
20		HG/T20581- 2020	
21		GBZ158- 2003	
22		GB18218- 2018	
23		GB/T12801- 2008	
24		GB5083- 2023	
25	I P	GB/T4208- 2017	
26	I P	124	GB/T
4208- 2017/XG1- 2024			
27		GB/T6441- 1986	
28		GB/T1381	

GBZ. 1- 2019

30		1	:
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31		1	:
2	GBZ 2. 1- 2019/XG2- 2024		
32		2	

GBZ. 2- 2007

33	GB12268- 2025		
34	GB6944- 2025		
35			
	GB/T8196- 2018		
36	GB/T3608- 2008		
37	GBZ1- 2010		
38	GBZ 158- 2003		
39	GBZ/T230- 2010		
40	GB/T50770- 2013		
41	HG/T20509- 2014		
42	SH/T3164- 2021		
43	HG/T20514- 2014		
44	HG/T20510- 2014		
45	HG/T20512- 2014		
46	HG/T20513- 2014		
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